

DESIGN <i>DMY</i>	DRAWN BY <i>DMY</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>KE</i>	APPROVED <i>CS</i>	DRAWING NO. DSI 9080	REV. B SHEET 1 OF 1
DATE 97.10.20		TITLE REPLACEMENT TOW RING	SCALE NTS
A	97.09.02	NEW ISSUE	
B	97.10.20	REPLACE D2660 WITH D2707-041	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION DWG D205-634 REV. A
& INSTALLATION DWG D204-635 REV. A
REF. STA SH96-88 & STC SR00563NY

SUPERCEDED BY
98/09/17 DS
SEE D204-635 REV. B
D205-634 REV. B

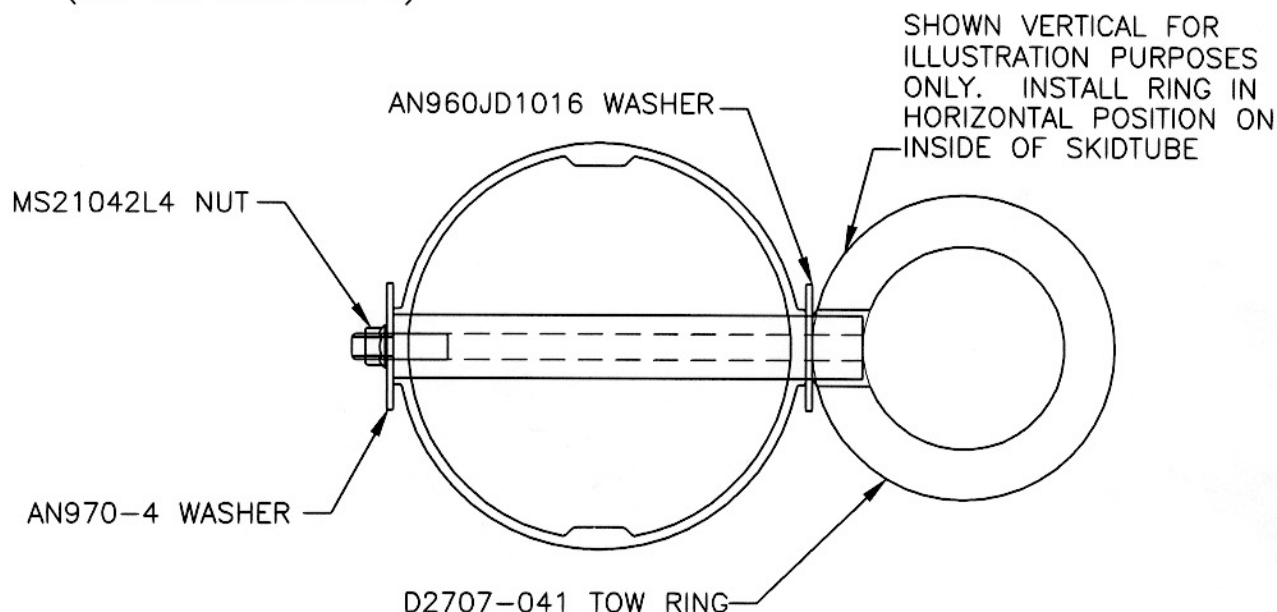
D2592 TOW RING
AN4-51A BOLT
AN960JD416 WASHER
D2570 BUSHINGS (2)
(PER INSTALLATION DWG)

OR

D2660 TOW RING
AN4-47A BOLT
AN960JD416 WASHER
D2570 BUSHINGS (2)
(PER DSI 9080 REV. A)

REPLACED BY

D2707-041 TOW RING
AN970-4 WASHER
AN960JD1016 WASHER



IN EARLY MODEL SKIDTUBES:

1. DRILL OUT TOW RING HOLE AND CROSSBOLT SPACER TO $\phi 0.625$
2. TOUCH UP HOLES WITH ZINC CHROMATE PRIMER
3. LINE BORES WITH SIKAFLEX 241 OR EQUIVALENT SEALANT